

# Work Order ID 54296

December 7, 2009 2:31:50 PM



Page 1

Item ID: D412-769-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: *PS*

Date: *09-12-7*

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-769

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10-1-12 sd (2)*

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1- assemble as per dwg D412-769-2

*SB 10/01/14*

*(5)*

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*2) 8/06/14*

*(X5)*

*RH*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

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Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00



Powdercoat

Memo

M112588

0.00

START: 9:20AM

Powder Coating

1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg  
D412-769-041 □2- install bolts in 3 place (in seat belt eye bolt holes) to ensure  
leg does not move when Powdercoat □3- Powder coat remaining of assembly grey  
as per dwg D412-769-2 □START

Temp: 320°F

FIN 9:50AM

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

BH 10-01-15

Quality Control

150

Pick Kit

0.00



Packaging

Memo

0.00

SB 10/01/18

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 07/12/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1- install remaining parts as per dwg D412-769-2

= 7 M, L 10/01/20



170



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

= 8 10/01/20



180



Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

Packaging

Memo

0.00

Packaging

= MF 10-1-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/25

MF 10-1-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 1

Work Order ID: 54296

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH


Start Date: 07/12/2009

Required Date: 21/12/2009

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-5A  Bolt		Purchased	No			110	Each	2,043.000	30.0000		10-1-12	sf

Warehouse  
Location  
Main Warehouse  
ST

Loc Qty

Loc Code

2043

100188

188

105057

1855

110

Each

182.0000

10.0000

M113595

10-1-12 sf

AN4-15A

Purchased

No

Bolt

Warehouse  
Location  
Main Warehouse  
ST

Loc Qty

Loc Code

182

ST

113121

182

110

Each

31.0000

5.0000

M113509

10-1-12 sf

AN45-13A

Purchased

No

EYE BOLT

Warehouse  
Location  
Main Warehouse  
ST

Loc Qty

Loc Code

31

109712

4

111975

27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Aft Facing Seat Assembly, RH


Start Date: 07/12/2009

Required Date: 21/12/2009


Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-10A  Bolt		Purchased	No		110	Each	132.0000	30.0000		10-1-12 SP	

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	132	
107013	8	
110363	2	
112314	1	
112933	38	
113149	50	
113255	33	

AN5-13A  Bolt		Purchased	No		110	Each	252.0000	10.0000		10-1-12 SP	
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Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	252	
104936	3	
108167	8	
110363	14	
112492	10	
112641	17	
113237	200	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 54296

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH



Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R24 		Purchased	No			110	Each	146.0000	45.0000			
Screw										1113538	16-1-10	

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

146

109238

146

AN960JD10

Purchased

No

110

Each

1,965.000

105.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1965

105442

8

109059

2

109840

23

110139

2

110985

202

111279

5

111668

64

112314

645

112369

14

113149

1000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 07/12/2009

Required Date: 21/12/2009

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD416

Purchased

No

110

Each

2,311.000 20.0000



Washer

AA81149004631

QSI 017

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2311

108161

329

110523

340

111279

101

111916

482

112314

1059

16941

0

AN960JD516

Purchased

No

110

Each

1,016.000 100.0000



Washer

AA81149005631

QSI 017

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1016

110363

46

110523

57

111279

39

112082

64

112314

14

112828

296

113149

500

M112794 10-1-12  
M113237 7X  
M113288 71X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Aft Facing Seat Assembly, RH


Start Date: 07/12/2009

Required Date: 21/12/2009

Start Qty: 5.00


Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3766-2  Front Rail, RH		Manufactured	No			110	Each	3.0000	5.0000			


1354382 10-1-13

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3	
42876	3	

D3766-3  Rear Rail		Manufactured	No			110	Each	2.0000	5.0000			
---	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

1354303 10-1-13

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2	
42873	2	

D3767-1  Upper Rail		Manufactured	No			110	Each	13.0000	5.0000			
--	--	--------------	----	--	--	-----	------	---------	--------	--	--	--

10-1-13  
34310 34

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	13	
42874	3	
48488	10	

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 54296

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH



Start Date: 07/12/2009

Required Date: 21/12/2009

Start Qty: 5.00

Required Qty: 5.00



Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3782-041  Front Inboard Leg Assembly		Manufactured	No			110	Each	4.0000	5.0000		8B 10/1/13	

B54324



5

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	4	
42839	2	
42840	2	

D3782-044  Front Outboard Leg Assembly, RH		Manufactured	No			110	Each	3.0000	5.0000		34 B54327 10-1-13	
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Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	3	
46205	3	

B54327

D3782-045  Back Leg Assembly		Manufactured	No			110	Each	4.0000	10.0000			
---	--	--------------	----	--	--	-----	------	--------	---------	---	--	--

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	4	
42832	2	
42833	2	

B54328

10 8B 10/6/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Required Date: 21/12/2009

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3783-041 		Manufactured	No			110	Each	0.0000	5.0000			
Lateral Brace Assembly												
D3783-043 		Manufactured	No			110	Each	0.0000	10.0000			
Longitudinal Brace Assembly												
D3783-045 		Manufactured	No			110	Each	4.0000	5.0000			
Angle Brace Assembly												

B54329 10-1-1350

B54330 10-1-1350

B54331 10-1-1350

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

4

42852

1

42854

2

42855

1

D3784-041

Manufactured

No

110

Each

4.0000

5.0000



Seat Support Assembly, Center

B54332 10-1-1350

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

4

45879

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3784-043

Manufactured

No

110

Each

2.0000

5.0000



Seat Support Assembly, LH



B54333 10-1-138

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

42864

1

42865

1

D3784-044

Manufactured

No

110

Each

2.0000

5.0000



Seat Support Assembly, RH



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

42867

1

42868

1

B54334

8 10/1/14

December 7, 2009 2:31:54 PM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Rin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3  Nut		Purchased	No			110	Each	2,759.000	45.0000			

16-1-12 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2759	
109798	14	
110844	32	
111274	27	
111668	194	
112314	1992	
112385	500	

MS21042L4



Nut

Purchased

No

110

Each

4,135.000

2

10.0000

16-1-12 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4135	
110507	184	
111827	3951	
15924	0	

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 10

December 7, 2009 2:31:54 PM

Work Order ID: 54296

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH


Start Date: 07/12/2009

Required Date: 21/12/2009

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R22 		Purchased	No			160	Each	171.0000	65.0000	134 M113524	10-1-12 sf	
Screw												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

171

110139

171

AN960JD10L

Purchased

No

160

Each

5,439.000 65.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5439

101291

16

104885

153

105793

236

109632

276

110985

4758

D3774-1

Manufactured

No

160

Each

2.0000 5.0000

Seat Bottom, LH/RH

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

46065

2

December 7, 2009 2:31:54 PM

Shop Packet Print

Page 10

B 55470  
B 54311 = 7

2X m-l 10/01/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 11

December 7, 2009 2:31:54 PM

Work Order ID: 54296

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH


Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Loc Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3774-3  Seat Back, LH/RH		Manufactured	No			160	Each	2.0000	5.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

46066

2

2

160

Each

31.0000

10.0000

D3775-1



Guard

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

42875

44532

46048

31

1

10

20

160

Each

112.0000

15.0000

D3792-1



Seat Belt Eye Bolt

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

40880

41879

42020

112

17

45

50

December 7, 2009 2:31:54 PM

Shop Packet Print

Page 11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

December 7, 2009 2:31:54 PM

Work Order ID: 54296

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH


Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:


Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3  Nut		Purchased	No			160	Each	2,759.000	95.0000			

10-1-12 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2759	
109798	14	
110844	32	
111274	27	
111668	194	
112314	1992	
112385	500	

MS21042L5  Nut		Purchased	No			160	Each	750.0000	60.0000			
---	--	-----------	----	--	--	-----	------	----------	---------	--	--	--

10-1-12 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	750	
110382	10	
111636	11	
112314	729	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

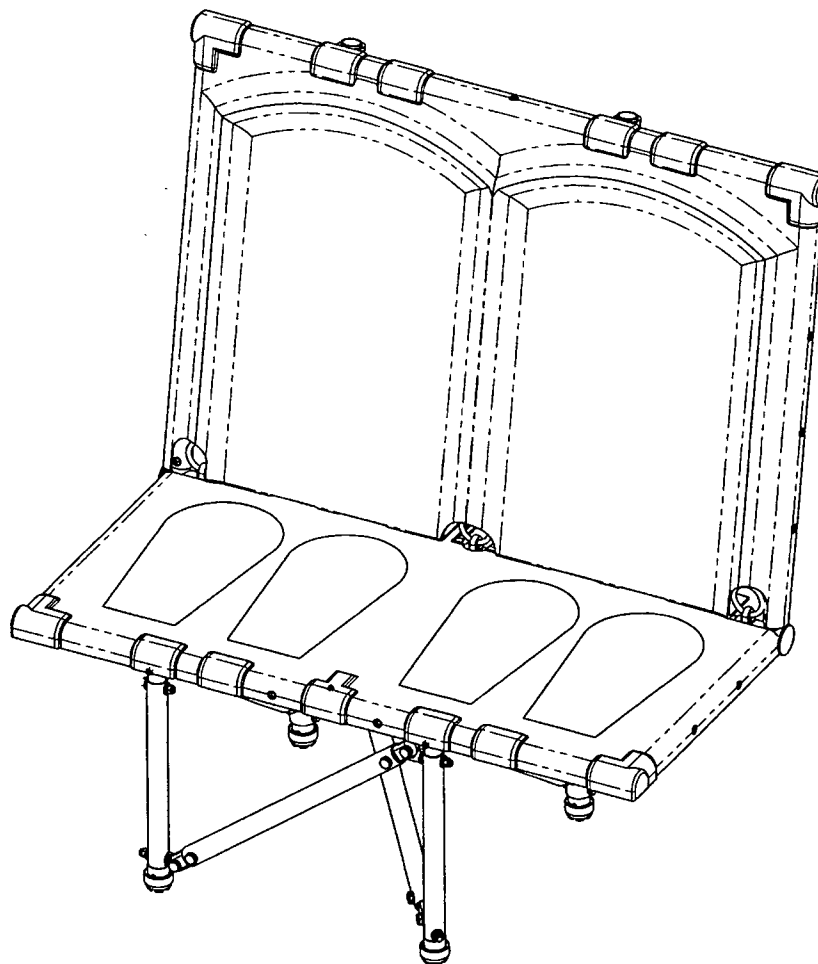
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





**D412-769-044 AFT FACING SEAT, RH**

NOT FOR  
REPRODUCTION  
UNCONTROLLED COPY  
SUBJECT TO CHANGE  
NO 54296  
B/A 09-12-7

RELEASE  
08.07.10 MP

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	HS	D412-769-2	SHEET 1 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

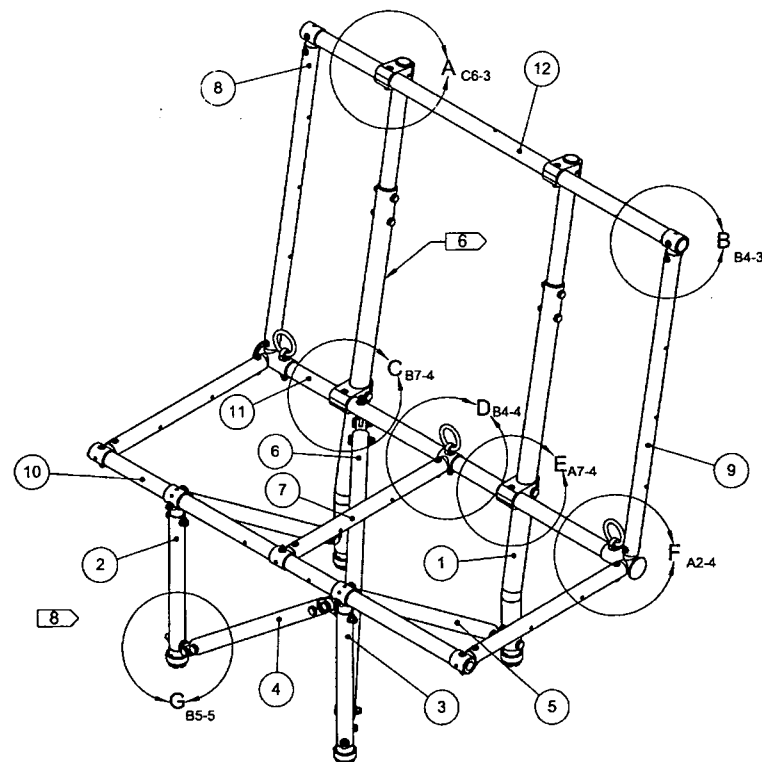
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-044	FRONT OUTBOARD LEG ASSY, RH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-2	FRONT RAIL, RH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20



D412-769-044 AFT FACING SEAT, RH

RELEASED  
08-07-10

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: POWDER COAT "GREY SANDEXT" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1, -3). MASK FRONT LEGS PRIOR TO POWDER COAT
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
  - 7) WEIGHT: 30.0 lbs
  - 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	HS	D412-769-2	SHEET 2 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

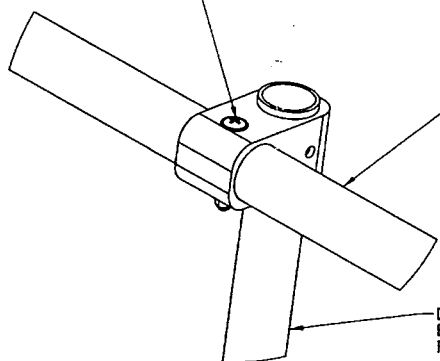
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

AN525-10R24 SCREW (1)  
NAS1149D0363J WASHER (1)  
MS21042L3 NUT (1)

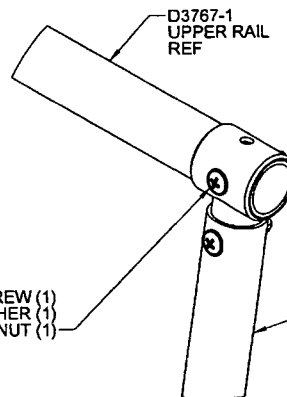


D3767-1  
UPPER RAIL  
REF

D3782-045  
BACK LEG ASSY  
REF

**DETAIL A<sub>D2-2</sub>**  
**UPPER RAIL TO BACK LEG ATTACHMENT**  
2 PL

AN525-10R24 SCREW (1)  
NAS1149D0363J WASHER (1)  
MS21042L3 NUT (1)



D3767-1  
UPPER RAIL  
REF

D3784-044  
SEAT SUPPORT ASSY, RH  
REF

**DETAIL B<sub>C1-2</sub>**  
**SEAT SUPPORT END ATTACHMENT (TYP)**  
5 PL

RELEASED  
08-07-10/14

w/0 54296

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	PH	<b>D412-769-2</b>	SHEET 3 OF 7
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	<b>AFT FACING SEAT ASSY, RH</b>	NTS
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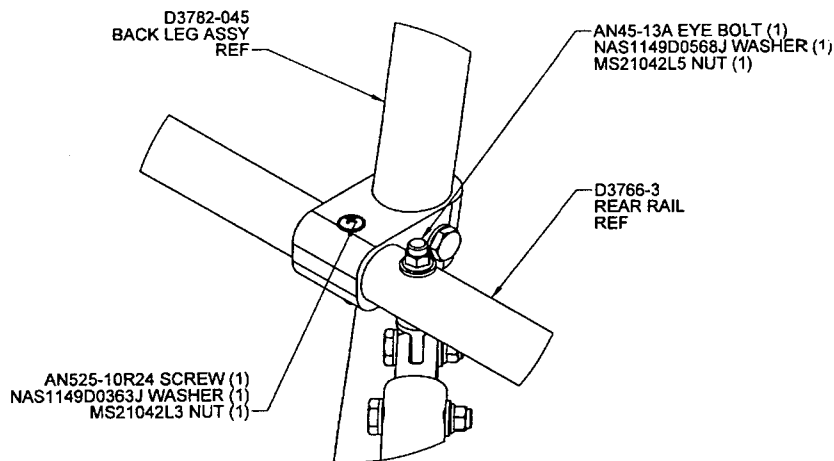
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

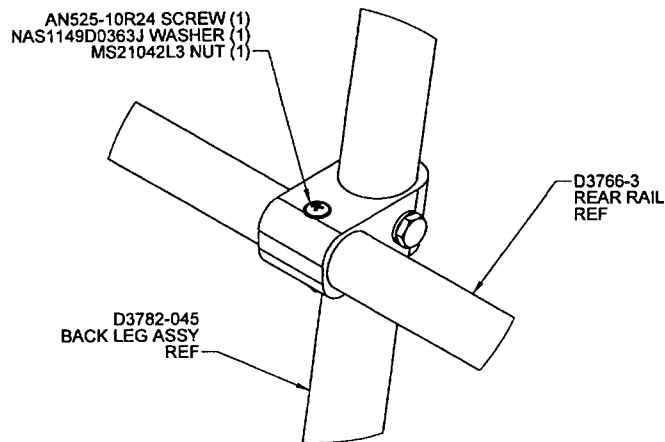
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

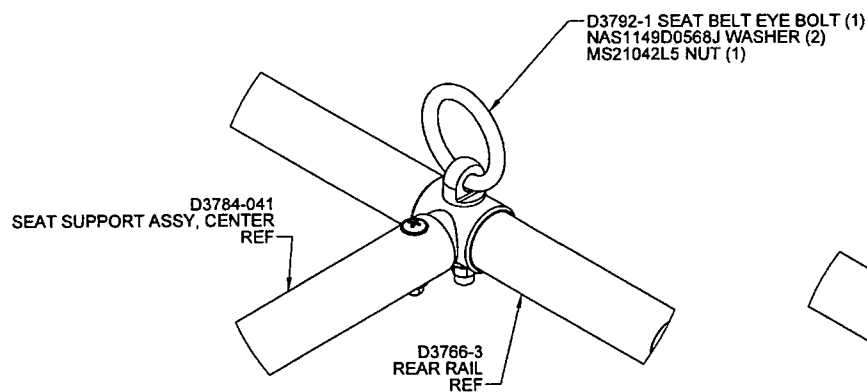
**NOTE:** Date & initial all entries



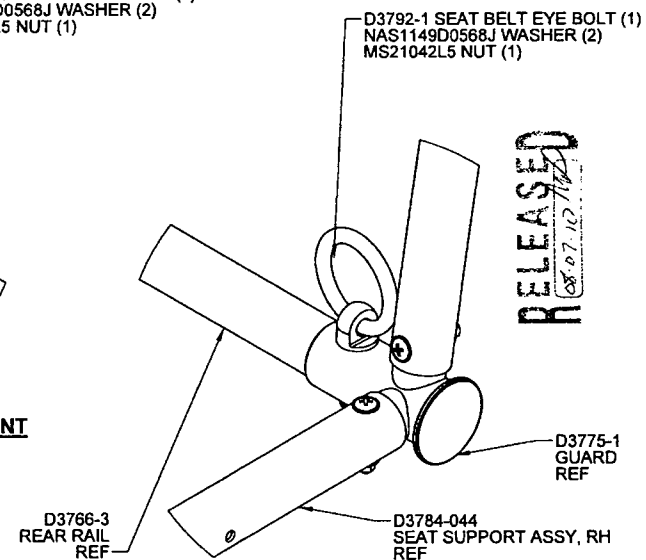
**DETAIL C C2-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**



**DETAIL E C2-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**



**DETAIL D C1-2**  
**SEAT SUPPORT ASSY, CENTER ATTACHMENT**



**DETAIL F B1-2**  
**SEAT SUPPORT ATTACHMENT**  
2 PL

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DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	<b>D412-769-2</b>	SHEET 4 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>AFT FACING SEAT ASSY, RH</b>	NTS
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08.07.10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

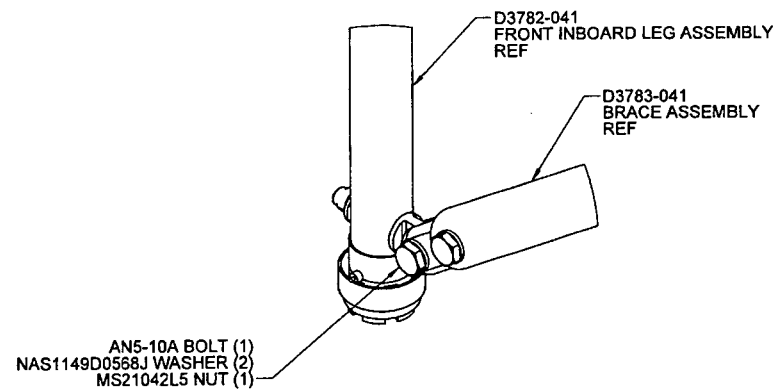
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





**DETAIL G<sup>83-2</sup>**  
**BRACE ATTACHMENT**  
 6 PL

RELEASED  
 08.07.10

W10 54296

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	<b>D412-769-2</b>	SHEET 5 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>AFT FACING SEAT ASSY, RH</b>	NTS
DATE	<b>08.06.25</b>	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD          THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

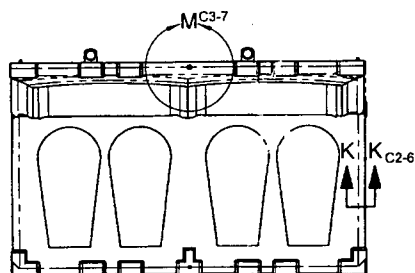
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



AN525-10R22 SCREW (1)  
NAS1149D0332J WASHER (1)  
MS21042L3 NUT (1)  
3 PL PER SIDE

D3784-044  
SEAT SUPPORT, RH  
REF

1

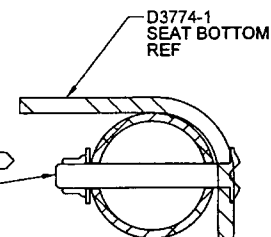


**SECTION H-H**

B7-6

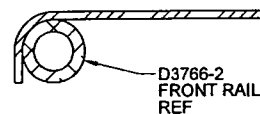
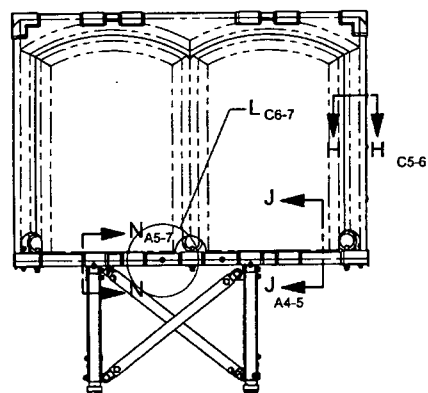
AN525-10R22 SCREW (1)  
NAS1149D0332J WASHER (1)  
MS21042L3 NUT (1)  
2 PL PER SIDE

2



**SECTION K-K**

D7-6



**SECTION J-J**

B7-6

D3774-3  
SEAT BACK  
REF

D3774-1  
SEAT BOTTOM  
REF

D3766-3  
REAR RAIL  
REF

3

AN3-5A BOLT (1)  
NAS1149D0363J WASHER (2)  
MS21042L3 NUT (1)  
6 PL

**RELEASED**  
68-07-10 M

- NOTES:**  
1) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE  
2) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE  
3) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	HS	D412-769-2	SHEET 6 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	AFT FACING SEAT ASSY, RH	NTS
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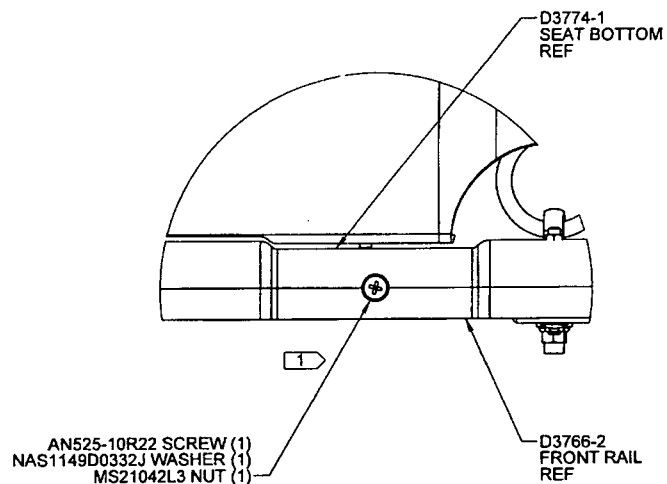
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

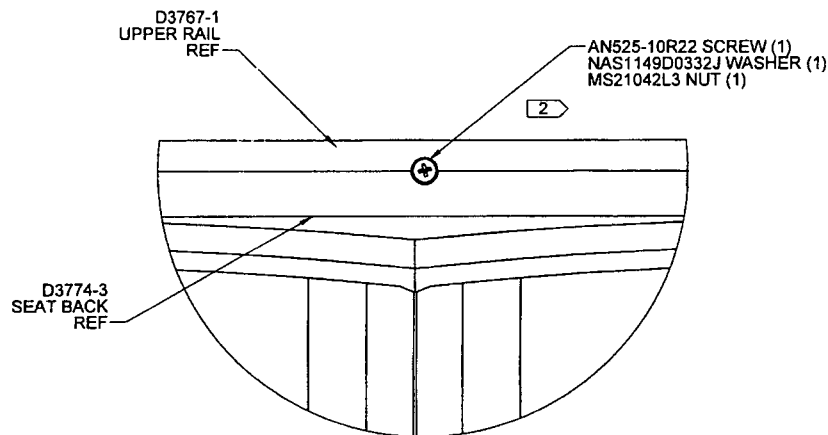
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

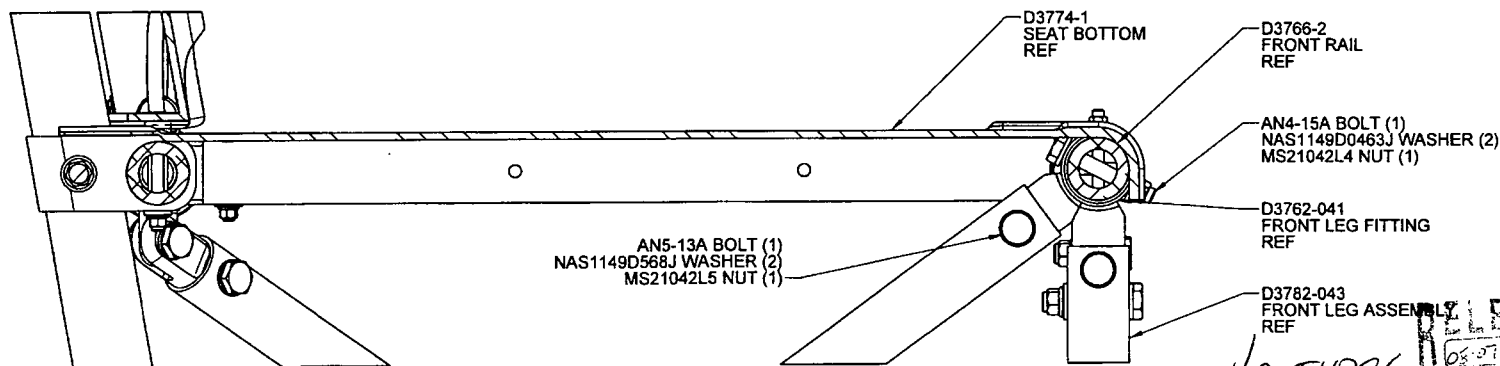
**NOTE:** Date & initial all entries



**DETAIL L B7-6**  
**SEAT BOTTOM ATTACH - FRONT DETAIL**







**DETAIL M D7-6**  
**SEAT BACK ATTACH - TOP DETAIL**



**SECTION N-N B7-6**  
**FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT**

- NOTES:**  
1) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM FRONT RAIL (D3766-2) TO SEAT BOTTOM (D3774-1) - 2 PL  
2) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

DESIGN	HS	<b>DART AEROSPACE LTD</b>	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D412-769-2	SHEET 7 OF 7
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries